

Glass adhesive

Standard or fast

It is a high-quality, one-component, elastic, polyurethane windshield adhesive used for glazing, which happens due to the moisture in the air. It is characterized by its solidity and short-curing time as well as sounds suppressing properties. Highly resistant to aging process and negative weather conditions. Perfect for bonding elements susceptible to significant contact force. It can be applied on glass and primed metal panels.



The product is designed for glass substrates. It is recommended to use windshield adhesive primer beforehand. Remove all body side moldings, profiles and wipers as dictated in a given operating manual. Cut out old urethane remains leaving only thin layer (1,5-3 mm) on the weld. Try to avoid pawing the coating. Apply fresh windshield adhesive. Completely turn off installation if any urethane drops are either loose or damaged and they do not fit closely to the weld or are rusted. Any silicone, butyl or other identified materials should be completely removed and the prepared surface should be thoroughly cleaned.



Apply the windshield adhesive with a triangle-shaped nozzle.
Recommended height: 12-14 mm
Recommended width: 6-15 mm
Immediately place and press the widow in correct position.



Drying time in temperature of 23°C, r.h. 50%:

Fast

Windshield adhesive: 1h
Skin forming time: 20 min
Curing : 4mm after 24h
Drive away time (with airbags): > 4 h
Drive away time (without airbags): > 2 h

Standard

Adhesion gaining time: about 50 min
Curing: 2mm after 12h
3,5mm after 24h
5mm after 2 days
Drive away time (with airbags): > 4 h
Drive away time (without airbags): > 2 h



Article no.	Capacity	Type
59061	310ml	standard
59062		fast
Color	Black	
Caution	In case of application in cars with airbag system: the vehicle can be driven away after 4 hours.	
The expiry date	12 months	

Our application advices, which we gave based on our experience, are given without any engagement from our side. The customer is requested to verify if the product meets his requirements. We cannot be held responsible for other results made by these tests. Formula of this product according to directive 2004/42/EC.