

# EPOXID

## 2K 10:1 Epoxy primer

The product is destined for priming all kinds of surfaces such as steel, aluminum, cast iron, zinc or other non-ferrous metals.

Characterized by fast drying time and high resistance to chemicals agent and weather conditions. The product provides fine adhesion to subsequent layers and great corrosion resistance.

Can be applied in "wet on wet" system.



In case of steel surface, degrease, dry sand (P120-240) and remove all traces of grease, oil, dust, rust and other pollutions beforehand. The color should be homogenous and metallic. Any stainless steel surface should be degreased. Any zinc and aluminum surfaces should be degreased, dulled with the abrasives and degreased again. In case of polyester and epoxy putties, dry sand the surface (P240-P320) during finishing evening. Degrease and dry sand all polyester and epoxy laminates beforehand. (P280)



**EPOXID: 100%**  
**TH-05: 10%**



1,2-1,5 mm



5-10 min  
20°C



1,2-1,5 mm



20°C : 7-8 h  
60°C : ~45 min



dry sanding: **P360-P500**  
wet sanding: **P600-P1000**

Article no.	Capacity	Color
59070+59015	1kg+0,1kg	grey
59449+59450	10kg+1kg	

Substrate	low	Adhesion	High
Steel	<div><div></div></div>		
Cast iron	<div><div></div></div>		
Zinc	<div><div></div></div>		
Non-ferrous metal	<div><div></div></div>		
Potlife	2 h		
Amount of layers	1-2		
Viscosity	20-22 s DIN Cup 4mm		
The expiry date	EPOXID: 12 months TH-05: 6 months		

*Our application advices, which we gave based on our experience, are given without any engagement from our side. The customer is requested to verify if the product meets his requirements. We cannot be held responsible for other results made by these tests. Formula of this product according to directive 2004/42/EC.*