

# 5555

## 2K Premium HS 4:1 Acrylic primer

It is an acrylic primer with mayor filling properties, completely compatible with new VOC directives.

In case of local repairs the mixing ratio by volume is 4:1 with hardener.

For whole car body coating the mixing ratio by volume is 4:1 with hardener. Add up to 10 % of a thinner.

Wet on wet system: the mixing ratio by volume is 4:1 with hardener. Add up to 20 % of thinner.



Always clean the surface with silicone remover before application. Grind with suggested granulation of abrasive paper.



**5555:** 100%  
**TH-01:** 25%  
**TVU:** do 20%



1,4-2,0 mm



5-10 min  
20°C



1,4-2,0 mm



20°C: 3-4 h



wet sanding: **P600-P800**  
dry sanding: **P320-P400**

Article no.	Capacity	Color
59381+59009	1L+0,25L hardener	grey
59382+59010	4L+1L hardener	

Substrate	low	Adhesion	High
Metal	<div><div></div></div>		
Steel, aluminum	<div><div></div></div>		
Putties	<div><div></div></div>		
Old coating layers	<div><div></div></div>		
Potlife	1-2 h		
Amount of layers	1-2		
Viscosity	25-65 s DIN Cup 4mm		
The expiry date	5555: 12 months TH-01: 6 months		

*Our application advices, which we gave based on our experience, are given without any engagement from our side. The customer is requested to verify if the product meets his requirements. We cannot be held responsible for other results made by these tests. Formula of this product according to directive 2004/42/EC.*