

404

2K MS 2:1 Clear coat matt

The 404 product is two-component matt clear coat of high quality.

It is meant for coating either small or big surfaces of vehicles and other appliances and machines used in the industry.

The obtained surface is scratch resistant.



Before applying, clean the surface with silicone remover and let it evaporate. Grind with suitable abrasive paper. Grind recommended for the original layer: P800-P1000 in "wet on wet" system, and P600-800 in dry system. Clean using silicone remover. Always clean and dust the chosen surface with an antistatic cloth.



404: 100%
TH-07: 50%
TVA: 25%



1,3-1,6 mm



5-7 min
20°C



1,3-1,6 mm



12 h/20°C
40 min/60°C

Article no.	Capacity	Package
59375+59372	0,5L+0,25L hardener	6
59376+59379	1L+0,5L hardener	6
59377+59380	5L+2,5L hardener	4

Recommended hardener: TH-07

The product should be mixed with TVA thinner up to 25% by volume.

Gloss

Paint spreading

Scratch resistance

Difficulty level of polishing

Potlife 2-2,5 h

Viscosity 70-80 s DIN Cup 4mm

Amount of layers 2

Efficiency 9 m²/l (layer thickness 50µm)

The expiry date **404:** 24 months
TH-07: 6 months

Our application advices, which we gave based on our experience, are given without any engagement from our side. The customer is requested to verify if the product meets his requirements. We cannot be held responsible for other results made by these tests. Formula of this product according to directive 2004/42/EC.