

444

2K HS 2:1 Clear coat

The clear coat is designed for especially demanding clients. It is characterized by mayor quantity of high solids. It does not stream down even from vertical surfaces and is considerably glossed and scratch resistant .

Applying possible in two systems: Standard and express respectively.

The Standard system is based on the use of an acrylic thinner and provides perfect results in case of coating bigger elements in Standard coating conditions (in spray booths up to 60°C).

The express system is based on the use of an express TV-01 thinner – recommended for Fast coating and difficult conditions (either lack of a spray booth or hindered conditions for hardening as well as low temperature). In the express system Fast-hardening without the loss of perfect gloss and strong resistance is guaranteed.



Standard

444 HS: 100%
TH-03: 50%
TVA: max 10%

Express

444 HS: 100%
TH-03: 50%
TV-01: max 10%



1,3-1,4 mm

1,3-1,4 mm



5 min
20°C

5 min
20°C



1,3-1,4 mm

1,3-1,4 mm



6-8 h/20°C
20-25 min/60°C

2 h/20°C
8-10 min/60°C

Drying time in.
20°C, r.h. 65%:
Touch: 8-10 min.
For assembly: 2 h
Drying time in.
60°C, r.h. 65%:
For assembly: 8-10 min

Drying time in.
20°C, r. h. 65%:
Touch dry: 10-12 min
For assembly: 6-8 h
Drying time in
60°C, r.h. 65%:
For assembly: 20-25 min

Article no.	Capacity	Package
59019+59013	1L+0,5L hardener	6
59020+59014	5L+2,5L hardener	4

Recommended hardener: TH-03

The product should be mixed with either TVA or TV-01 thinner (up to 10%)

Gloss



Paint spreading



Scratch resistance



Difficulty level of polishing



Potlife

>7 h Standard
45 min Express

The expiry date

HT444: 24 months
TH-03: 6 months

Our application advices, which we gave based on our experience, are given without any engagement from our side. The customer is requested to verify if the product meets his requirements. We cannot be held responsible for other results made by these tests. . Formula of this product according to directive 2004/42/EC.